

Receiving Report

Date: 11/9/95

Supplier: CAMP1

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Batch No: M18844

Dart P/O: 14807

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection
 Work Order W/lot#

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>W52</u>	<u>P-V RUE R</u>	<u>R-0.</u>				

Initials of receiver (if shipment OK) Level 12 

Production/Admin:

Date 11/9/95

Received/Costing

Initial 

Location 

Purchase Order Receipt Listing

Monday, September 12, 2011 7:30:25 AM

All Vendors PO ID PO14858 Receipt Dates from 9/12/2011 to 9/12/2011
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Line Nbr/ Curr Type	Vendor ID/Vendor Name	Project ID	Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO14858 No	VC-CAM002 118844	M304B1.000X1.000 f 304 bar 1.00 x 1.00 f	Campi Steel	9/15/2011 24.00000	9/12/2011 DESJ02		24.0000	\$17.81 \$427.44	0.0000 0.0000	0 0	\$427.44
5 No	118844 M6061-T6B0.750X01. f 500 6061-T6 Bar .750 X f 1.50 118844	M6061-T6B0.750X01. f 6061-T6 Bar .750 X f 4.00 118844		9/15/2011 20.00000	9/12/2011 DESJ02		20.0000	\$3.73 \$74.51	0.0000 0.0000	0 0	\$74.51
6 No	M6061-T6B0.187X04. f 000 6061-T6 Bar .187 X f 4.00 118844	M6061-T6B0.187X04. f 6061-T6 Bar .187 X f 4.00 118844		9/15/2011 20.00000	9/12/2011 DESJ02		20.0000	\$2.48 \$49.67	0.0000 0.0000	0 0	\$49.67

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

64.0000
0.0000
0.0000
\$551.62
0.0000

All amounts are calculated in domestic currency.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14858**

Purchase Order Date 9/8/2011
PO Print Date 9/8/2011

Page Number 1 of 3

Order From : VC-CAM002

CAMI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name

Vendor Phone 800 667 4248

Buyer Linda Lacelle

Vendor Fax 450 377 5696

Requisition Nbr

10127-2607

Vendor Account Nbr

Tax Resale Nbr

Net 30

Terms

CAD

Currency

FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M304B0.625X3.000	304 BAR .625 X 3.00	9/15/2011 Yes	24.00 f	Yours ppd	\$31.2500	\$750.00
			Special Inst:	AISI 304/316 SS BAR OR AISI 304/316 SS PLATE PER ASTM A276 OR ASTM A240 (303 NOT ACCEPTABLE)			
2	M304B1.000X1.000 050	304 bar 1.00 x 1.00	9/15/2011 Yes	24.00 f	Yours ppd <i>Per 1/9/9</i>	\$17.8100	\$427.44
			Special Inst:	SAME AS ABOVE			
3	M174B2.500X1.250	17-4 SS BAR 2.500 x 1.250	9/15/2011 Yes	24.00 f	Yours ppd	\$64.1000	\$1,538.40

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 9/8/2011

PURCHASE ORDER**Purchase Order ID PO14858**

Purchase Order Date 9/8/2011

PO Print Date 9/8/2011

Page Number 2 of 3

Order From : VC-CAM002

CAMPI STEEL
 935 BOUL. DU HAVRE
 VALLEYFIELD, QC J6S 5L1
 CA

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Special Inst: 17-4 PH SS BAR
 PER AMS 5604/5643
 GRAIN MUST BE ALONG LENGTH OF
 BAR
 MIN YIELD TENSILE STRENGTH
 =100KSI
 MIN ULTIMATE TENSILE
 STRENGTH=150KSI

4	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	9/15/2011	24.00	Yours ppd	\$20.6000	\$494.40
			Yes	f			

5	M6061T6B0.750X01.500 003	6061-T6 Bar .750 X 1.50	9/15/2011	✓ 20.00	Yours ppd	\$3.7255	\$74.51
			Yes	f		<i>PC 11/9/9</i>	

6	M6061T6B0.187X04.000 00j	6061-T6 Bar .187 x 4.00	9/15/2011	✓ 20.00	Yours ppd	\$2.4835	\$49.67
			Yes	f		<i>PC 11/9/9</i>	

7	M6061T6S.080	6061-T6 .080 Sheet	9/15/2011	192.00	Yours ppd	\$4.0625	\$780.00
			Yes	sf			

No substitution or deviation without
 consent.

Certificate of Conformity or Material
 Certification required when applicable



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14858**

Purchase Order Date 9/8/2011

PO Print Date 9/8/2011

Page Number 3 of 3

Order From : VC-CAM002

CAMP STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Special Inst: QQ-A250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209

PO Total: \$4,114.42

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 9/8/2011

10347

CUSOMER ORDER NO.: N15437
 CUSTOMER PART NO: V832052

MILL TEST REPORT

SAMPLE (S) OF ALUMINUM	AL. flat	3/4 X 1 1/2	REPORT: 27063
DIE NO.	S-4969		
DESCRIPTION	%" X 1 1/2" FLAT BAR		
AL. ALLOY & TEMPER	6061/T6511		
EXTRUDEX ORDER NO	56201-4-A.11		
SPECIFICATION	ASTM B221		
SILICON %	0.62		
IRON %	0.18		
COPPER %	0.21		
MANGANESE %	0.01		
MAGNESIUM %	0.88		
CHROMIUM %	0.07		
ZINC %	0.01		
TITANIUM %	0.01		
ALUMINUM %	REMAINDER		
ALLOY TYPE %	6061		
ALLOY CAST NO.	2B3876		
YIELD STREGTH (IN ksi)	40.7		
TENSILE STREGTH (IN ksi)	44.9		
ELONGATION % IN 2"	11.5		
HARDNESS (ROCKWELL")	90.4		
	90.7		
	89.9		

S. Wolsit

F. TABING
(LAB TECH)

DATE: JULY-24-03

MILL TEST REPORT

BILL TO
SHIP TO
SO DESCRIPTION
.18750"X4" FLAT BAR

STNS	Part Code:	0.07	DUE NUMBER	DATE OF SHIPMENT
	1	CUSTOMER PO	S 2219	2/10/2011
		C63394	ALLOY	
		6061	SALESMAN	
		T6511	HOUSE ACCOUNTS	
		V831602	ALLOY DESCRIPTION	
			.18750"X4" FLAT BAR	

EXTRUDEX ORDER NO. MANIFEST NO.
131193 — 7 241378

CERTIFICATION
MILL TEST ASTM B221
SPECIFICATION
std shapes

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	12472	Feb/09/11	46.2	41.8	15.00	90.2,90.8,90.5	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mo	Cr	Ni	Zn	Ti	Ga	Y	B	Zr	Bi	Pb	Sr	Co	Al	Other
A.11 2BN310 6061	0.73	0.34	0.34	0.06	1.02	0.08	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01


David Natale
Quality Control Manager

R 606710


1 - CUSTOMER COPY

MILL TEST REPORT

48642

**ISO-9001 ISO-14001 CERTIFIED
MILL TEST / INSPECTION CERTIFICATE**

Customer		Steel Grade							Date	2011/01/20	File	2011012004
Steel Grade	AISI	31491	Commodity	Steel Grade Std Ref				Order No.	374444	P.O.NO.	L3032	
Item	Ref No.	Shape	Size	Quantity/Bin	Weight (kg)	Condition	Remark	Workmanship				
1	31497	S	1"	72	2958	CD	WL1100317	Length: 915mm, Tolerance: ±1.5%				
2	31490	S	1"	56	2301	CD	WL1100318	Material is free from welding contamination				
3	31498	S	1"	56	2309	CD	WL1100319	No welding required				
4	31490	S	1"	56	2305	CD	WL1100320	Section temperature 100°C + -1 hour + water quenched				
5	31497	S	1"	77	3147	CD	WL1100321	Grain size test by E112 : fine / S-+				
6	31497	S	1"	72	2958	CD	WL1100322	Micro and micro structure : ok				
Intergranular corrosion test by ASTM A 262 Practice E : OK												
Country of origin & M. Manufacture: Taiwan												
Chemical Composition (WT%)												
Kind of Test	C	Si	Mn	P	S	N	Cr	Mo	Co	N	Ca	Mechanical Properties
Spec.	0.03	1.00	2.00	0.045	0.030	0.01	18.00	1.00	1.00	0.10		Hardness (HB) Tensile Strength (kg/mm²) Yield Strength (kg/mm²) Elongation (%) Reduction of Area (%)
	MAX	MAX	MAX	MAX	MAX	MAX	18.00	20.00	MAX	MAX		
1	0.014	0.307	1.69	0.025	0.020	0.014	18.269	0.11	0.533	0.06		239 163.7 83.4 45.2 73.1
1	0.019	0.355	1.727	0.026	0.023	0.042	18.236	0.15	0.519	0.061		207 161.8 76.3 31 76
1	0.019	0.355	1.727	0.026	0.025	0.042	18.226	0.15	0.519	0.061		207 161.8 76.3 31 76
1	0.019	0.355	1.727	0.026	0.025	0.042	18.226	0.15	0.519	0.061		207 161.8 76.3 31 76
1	0.014	0.307	1.69	0.025	0.020	0.014	18.269	0.11	0.533	0.06		239 163.7 83.4 45.2 73.1
6	0.014	0.307	1.69	0.025	0.020	0.014	18.269	0.11	0.533	0.06		239 163.7 83.4 45.2 73.1
Condition :												
S-Solution Treated	A-Annealed	Remark :							Shape :			
H-Hot Rolled	F-Finished	Invoice No. WL11002 L/C No.							R : Round			
C-Cold Drawn	M-Milling	Acc. To ASTM A236-08 class A, AISI-4340 class A.							H : Hexagonal			
B1-Smooth Turned	ASME SA182M Class 1, ASME B81.1 Class 1, EN 10204-1:2004							S : Square				
C-G-Cylindrical Grinding	ASME SA182B Class 1, ASME B81.1 Class 1, EN 10204-1:2004							SI : Square-Inch				
	ASME SA182F Class 1, ASME B81.1 Class 1, EN 10204-1:2004							T : Elliptical				
	ASME SA182G Class 1, ASME B81.1 Class 1, EN 10204-1:2004							P : Rectangular				
	ASME SA182H Class 1, ASME B81.1 Class 1, EN 10204-1:2004							We are certify that the material described here-in has been manufactured and tested with suitable results in accordance with the requirements of the above material specification.				

- 16061 TGB $3\frac{1}{4} \times 1.5$
- 301 sheet

17-4 $\frac{1}{4} \times 4"$ BAR
6001 .080 SHEET

ACIER CAMPI INC. Tel: (514) 336-4248 (MTL) Fax: (514) 336-4246
 935 Boul. du Havre (450) 377-4248 (450) 377-5696
 Valleyfield, Quebec J6S 5L1 (800) 667-4248

SOUMISSION 288041

(F) 613-632-1053

(T) 613-632-5200

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY,

ONTARIO

K6A 1K7

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY,

ONTARIO

K6A 1K7

DATE

08/09/11

LIVREE

08/09/11

Code Client	Rep	Conditions	Page
DAER	SD	NET 30 JOURS	001

Description	Quant.	Poids	Prix	Par	Montant
FLAT SS304 5/8 X 3 2 X 12' R/L +/- 5 DAYS	24	24	31.250		750.00

Poids total	24	Sous-total	750.00
TPS		0.00	
TVQ		97.50	
TOTAL		847.50	

IMPORTANT: Cette offre est basee sur la disponibilite et le prix actuel du materiel qui peut etre revise a la reception de la commande.

Prix valide pour 15 jours

Veuillez faire parvenir un accuse de reception pour accepter la soumission.

ACIER CAMPI INC. Tel: (514) 336-4248 (MTL) Fax: (514) 336-4246
 935 Boul. du Havre (450) 377-4248 (450) 377-5696
 Valleyfield, Quebec J6S 5L1 (800) 667-4248

 (F) 613-632-1053 SOUMISSION 288039
 (T) 613-632-5200
 DART AEROSPACE LTD DART AEROSPACE LTD DATE
 1270 ABERDEEN STREET 1270 ABERDEEN STREET 08/09/11
 HAWKESBURY,
 ONTARIO
 K6A 1K7 K6A 1K7 LIVREE
 08/09/11

Code Client	Rep	Conditions	Page
DAER	SD	NET 30 JOURS	001

Description Quant. Poids Prix Par Montant

FLAT 17-4PH 1 1/4 X 2 1/2 ✓ 24 24 64.100 1538.40
 2 X 12' R/L +/- 15 DAYS

PRICE VALID FOR 2 PIECES

S.S. 304 SQUARE 1 ✓ 24 81 523.950 CLB 427.54
 2 X 12' R/L STOCK

Poids total	105	Sous-total	1965.94
		TPS	0.00
		TVQ	255.57
		TOTAL	2221.51

IMPORTANT: Cette offre est basee sur la disponibilite et le prix actuel du materiel qui peut etre revise a la reception de la commande.

Prix valide pour 15 jours

Veuillez faire parvenir un accuse de reception pour accepter la soumission.

ACIER CAMPPI INC. Tel: (514) 336-4248 (MTL) Fax: (514) 336-4246
 935 Boul. du Havre (450) 377-4248 (450) 377-5696
 Valleyfield, Quebec J6S 5L1 (800) 667-4248

SOUMISSION 288020

(F) 613-632-1053
 (T) 613-632-5200

DART AEROSPACE LTD	DART AEROSPACE LTD	DATE
1270 ABERDEEN STREET	1270 ABERDEEN STREET	08/09/11
HAWKESBURY,	HAWKESBURY,	
ONTARIO	ONTARIO	
K6A 1K7	K6A 1K7	LIVREE
		08/09/11

Code Client	Rep	Conditions	Page
DAER	SD	NET 30 JOURS	001

Description	Quant.	Poids	Prix	Par	Montant
AL. FLAT 3/4 X 1 1/2 ✓ 1 X 20' STOCK	20	27	275.950 CLB	74.51	
AL. FLAT 3/16 X 4 ✓ 1 X 20' STOCK	20	18	275.950 CLB	49.67	
FLAT BAR 17-4PH 1/4 X 4 ✓ 2 X 12' R/L DELAI +/- 15 DAYS	24	24	20.600	494.40	
PRIX VALID FOR 2 BARS					
ALUM. SHEET 6061T6 12GA (.080 4 X 4' X 12' 192SF +/- 5 DAY	4	4	195.000	780.00	

Poids total	73	Sous-total	1398.58
		TPS	0.00
		TVQ	181.82
		TOTAL	1580.40

IMPORTANT: Cette offre est basee sur la disponibilite et le prix actuel du materiel qui peut etre revise a la reception de la commande.

Prix valide pour 15 jours

Veuillez faire parvenir un accuse de reception pour accepter la soumission.